



800-871-5022

More information can be found
at www.HQ-Drill.com.

Bolt Size No. or Inches	Threads Per Inch (TPI)	
	Coarse Thread UNC	Fine Thread UNF
#0	-	80
#1	64	72
#2	56	64
#3	48	56
#4	40	48
#5	40	44
#6	32	40
#8	32	36
#10	24	32
#12	24	28
1/4	20	28
5/16	18	24
3/8	16	24
7/16	14	20
1/2	13	20
9/16	12	18
5/8	11	18
3/4	10	16
7/8	9	14
1	8	12
1-1/8	7	12
1-1/4	7	12
1-3/8	6	12
1-1/2	6	12
1-3/4	5	
2	4-1/2	
2-1/4	4-1/2	
2-1/2	4	
2-3/4	4	
3	4	
3-1/4	4	
3-1/2	4	
3-3/4	4	
4	4	