



800-871-5022

More information can be found at
www.Drill-HQ.com.

Wire Gauges

Gauge	Washburn & Moen	British Imperial Standard (S.W.G.)	Birmingham or Stubs	American or Brown & Sharp
7/0	.4900"	.500"	---	---
6/0	.4615"	.464"	---	.5800"
5/0	.4305"	.432"	.500"	.5165"
4/0	.3938"	.400"	.454"	.4600"
3/0	.3625"	.372"	.425"	.4096"
2/0	.3310"	.348"	.380"	.3648"
1/0	.3065"	.324"	.340"	.3249"
1	.2830"	.300"	.300"	.2893"
2	.2625"	.276"	.284"	.2576"
3	.2437"	.252"	.259"	.2294"
4	.2253"	.232"	.238"	.2043"
5	.2070"	.212"	.220"	.1819"
6	.1920"	.192"	.203"	.1620"
7	.1770"	.176"	.180"	.1442"
8	.1620"	.160"	.165"	.1284"
9	.1483"	.144"	.148"	.1144"
10	.1350"	.128"	.134"	.1018"
11	.1205"	.116"	.120"	.0907"
12	.1055"	.104"	.109"	.0808"
13	.0915"	.092"	.095"	.0719"
14	.0800"	.080"	.083"	.0640"
15	.0720"	.072"	.072"	.0570"
16	.0625"	.064"	.065"	.0508"
17	.0540"	.056"	.058"	.0452"
18	.0475"	.048"	.049"	.0403"
19	.0410"	.040"	.042"	.0358"
20	.0348"	.036"	.035"	.0319"
21	.0317"	.032"	.032"	.0284"
22	.0286"	.028"	.028"	.0253"
23	.0258"	.024"	.025"	.0225"
24	.0230"	.022"	.022"	.0201"



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Gauge	Washburn & Moen	British Imperial Standard (S.W.G.)	Birmingham or Stubs	American or Brown & Sharp
25	.0204"	.020"	.020"	.0179"
26	.0181"	.018"	.018"	.0159"
27	.0173"	.0164"	.016"	.0141"
28	.0162"	.0148"	.014"	.0126"
29	.0150"	.0136"	.013"	.0112"
30	.0140"	.0124"	.012"	.0100"
31	.0132"	.0116"	.010"	.0089"
32	.0128"	.0108"	.009"	.0079"
33	.0118"	.0100"	.008"	.0070"
34	.0104"	.0092"	.007"	.0063"
35	.0095"	.0084"	.005"	.0056"
36	.0090"	.0076"	.004"	.0050"
37	.0085"	.0068"	---	.0044"
38	.0080"	.0060"	---	.0039"
39	.0075"	.0052"	---	.0035"
40	.0070"	.0048"	---	.0031"
41	.0066"	.0044"	---	.00280"
42	.0062"	.0040"	---	.00249"
43	.0060"	.0036"	---	.00222"
44	.0058"	.0032"	---	.00198"
45	.0055"	.0028"	---	.00176"
46	.0052"	.0024"	---	.00157"
47	.0050"	.0020"	---	.00140"
48	.0048"	.0016"	---	.00124"
49	.0046"	.0012"	---	.00111"
50	.0044"	.0010"	---	.00099"