



800-871-5022

More information can be found at
www.Drill-HQ.com.

Taper Pipe Tap Standards

Pipe Tap Size	Threads per inch	Size of Square C	Length Overall D	Tap Drill A.S.A.
1/16 [.062]	27	.234	2.125	D (.246)
1/8 [.125]	27	.234	2.125	R (.339)
1/8 [.125]	27	.328	2.125	R (.339)
1/4 [.250]	18	.421	2.437	7/16
3/8 [.375]	18	.531	2.562	37/64
1/2 [.500]	14	.515	3.125	45/64
3/4 [.750]	14	.679	3.250	59/64
1. [1.000]	11.5	.843	3.750	1-5/32
1-1/4 [1.250]	11.5	.984	4.000	1-1/2
1-1/2 [1.500]	11.5	1.125	4.250	1-47/64
2. [2.000]	11.5	1.406	4.500	2-41/64