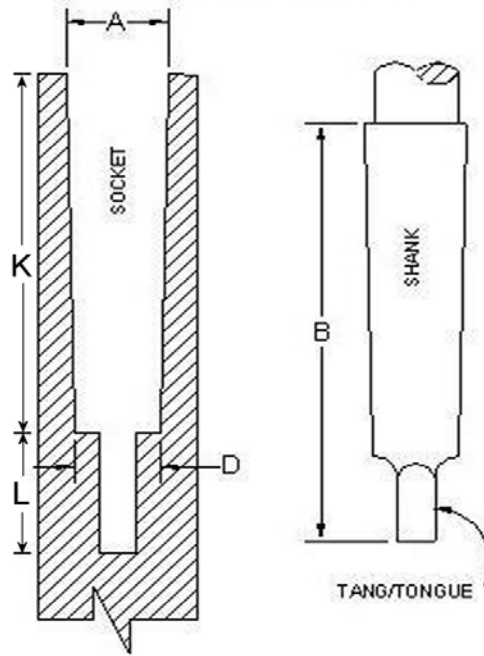




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More information can be found at www.Drill-HQ.com.



Taper#	A	D	L	B
0	0.3561	0.2520	0.5625	2.3438
1	0.4750	0.3690	0.7500	2.5625
2	0.7000	0.5720	0.8750	3.1250
3	0.9380	0.7780	1.1875	3.8750
4	1.2310	1.0200	1.2500	4.8750
5	1.7480	1.4750	1.5000	6.1250
6	2.4940	2.1160	1.750	8.5625
7	3.2700	2.7500	2.6250	11.6250